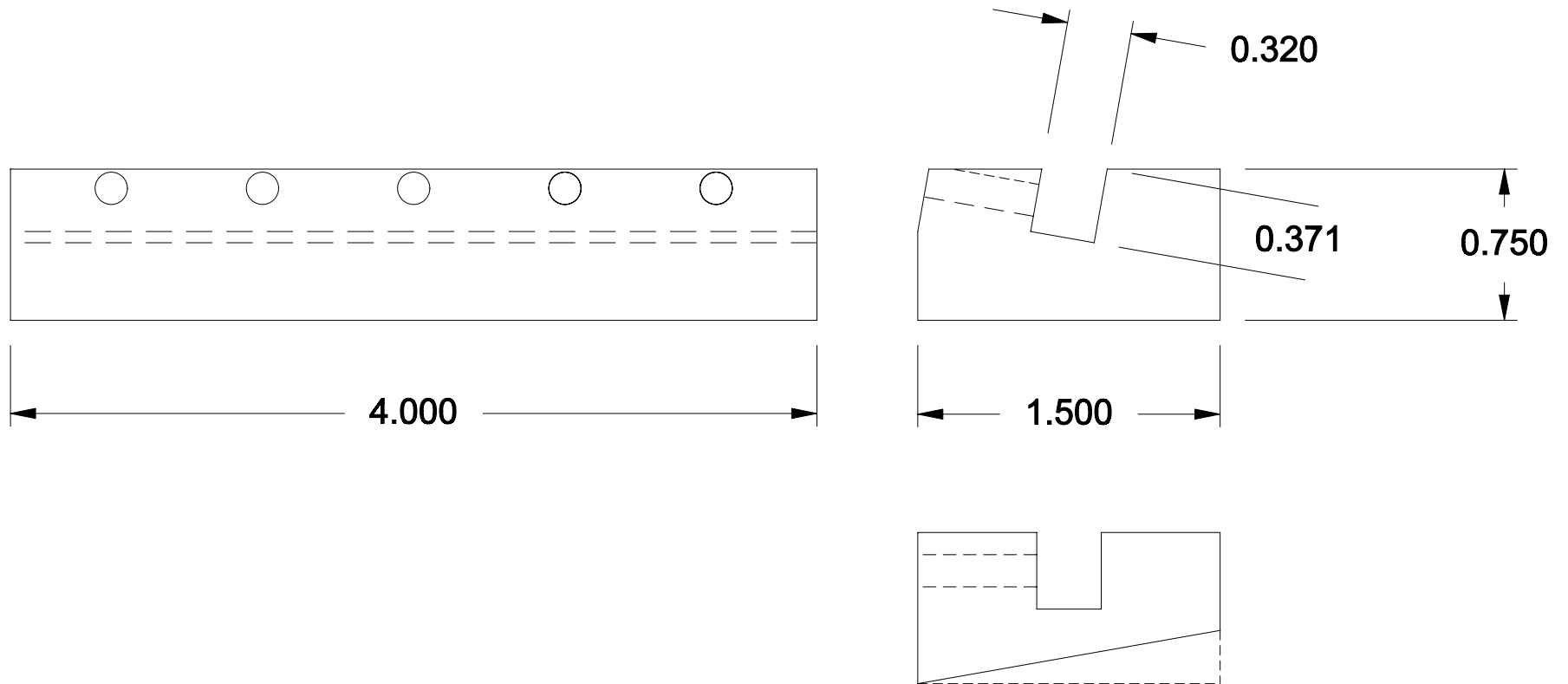


Shown is a 10 degree angle. Make to suit your application

Drill and tap #8-32 or as desired for set or cap screws



Alternate construction. Mill slot and drill and tap holes