

A man with glasses and a blue shirt is working in a workshop. He is using a grinding machine to sharpen a tool. The machine is a large, industrial-grade device with a rotating wheel. The man is looking down at his work with a focused expression.

TOOL ROOM GRINDING

NORTON
ABRASIVES

A Handbook On Tool Room Grinding

including the sharpening of high-speed steel, nonferrous
cast alloy and cemented carbide tools



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Introduction

Successful sharpening of cutting tools depends mostly upon the use of the correct grinding wheel, tool set-up and method of grinding for each kind of tool. This handbook has been prepared to guide the tool room operator or the apprentice in the proper selection and use of grinding wheels, and to familiarize him with the principles and methods of grinding various types of tools and cutters—carbide as well as high-speed steel and cast alloy types.

For a complete treatise on grinding wheel markings and selection, the reader is referred to a separate handbook, "Abrasives and Grinding Wheels," Form 1508, which may be obtained by writing to the Norton Company.

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