MANUAL NO. M-111B

PROGRAMMING MANUAL FOR

SERIES II 2 & 3 AXIS CONTINUOUS PATH SYSTEMS

WITH BRIDGEPORT CONTROLS

S/N 651 & Up

SPECIFICATIONS

XNC2BC2CP XNC2BC3CP

FOREWORD

This manual contains programming examples and instructions for the effective control of a machine tool with coded punched tape. The Bridgeport Series II machine with Bridgeport Controls is described in detail in the Operation and Maintenance Manual M 110 and is illustrated in the front-ispiece of this volume. All required procedures for programming this Incremental System are contained herein.

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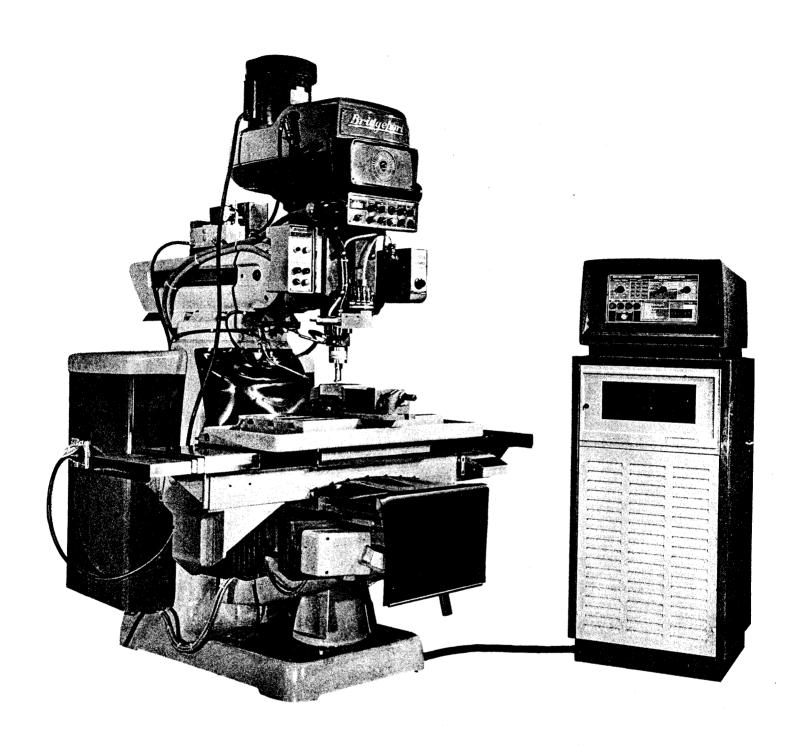


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