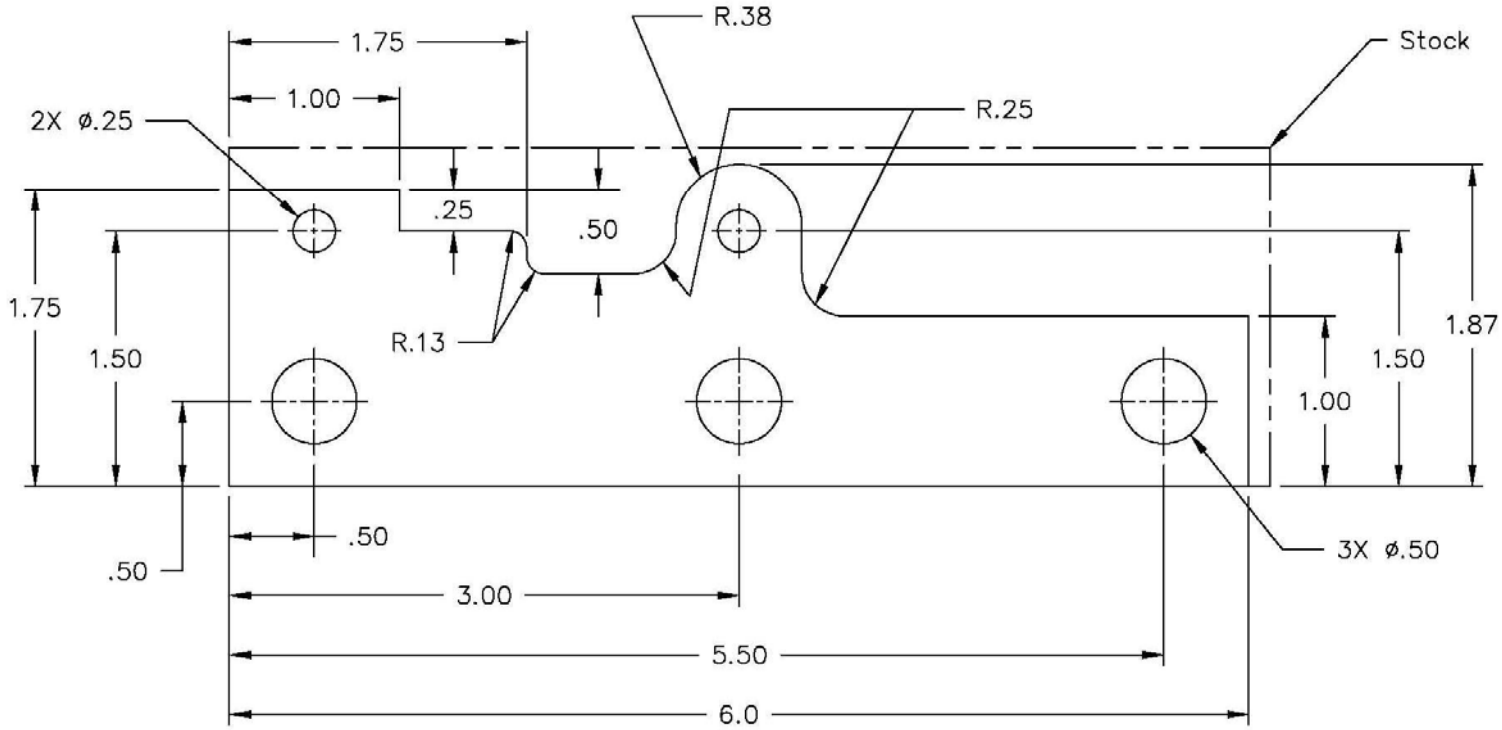
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW



Notes:
BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

NIMS®

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M–1994

TOLERANCES
.X ±.032 .XXX ±.005
.XX ±.015 ANGLES ± 1 DEG.
FRACTIONS ± 1/64

MACHINING SKILLS LEVEL I

Job Duty 2.2
Manual Operation, Layout

DESIGNER	DK	11/01/01	MATERIAL
DWG CHK			COLD ROLL STEEL OR MILD STEEL
DWG APPD			
SCALE FULL	DWG.#98202 I		SHEET 1 OF 1

NIMS PROCEDURAL REQUIREMENTS

1. THIS IS A LAYOUT ONLY, DO NOT CUT PART PROFILE
2. CONSTRUCTION LINES FOR LAYOUT ARE PERMISSIBLE
3. LINES ARE STRUCK ONCE
4. INTERSECTIONS ARE CLEAN AND CLEAR
5. PUNCH MARKS ARE CENTERED ON INTERSECTIONS: ± .015
6. SUBMIT THIS PRINT AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION

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