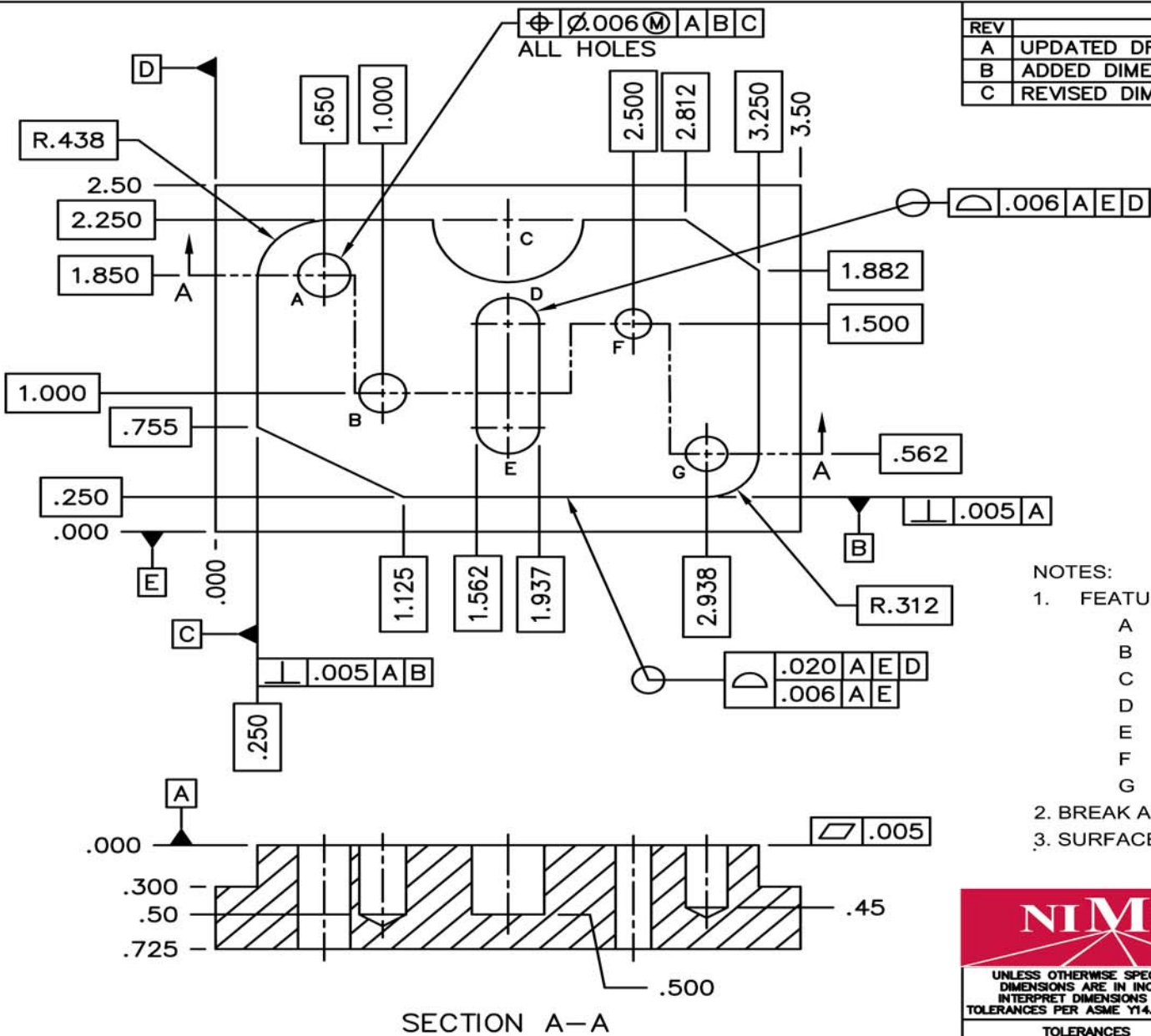


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW
B	ADDED DIMENSIONS FOR SLOT	4/21/05	LW
C	REVISED DIMENSIONS FOR SLOT	11/13/09	LW



				MACHINING SKILLS LEVEL I			
				Job Duty 2.10 CNC: Milling			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994		DESIGNER	CLC	02/21/02	MATERIAL ALUMINUM OR MILD STEEL .75 X 2.5 X 3.5		
TOLERANCES .XX $\pm .01$.XXX $\pm .003$ ANGLES ± 1 DEG.		DWG CHK					
		DWG APPD					
		SCALE FULL	DWG.#98431 I		SHEET 1 OF 1		

NIMS PROCEDURAL REQUIREMENTS

- | | |
|---|---|
| <p>1. PROGRAM MUST BE WRITTEN IN LONG HAND – NO CAM</p> <p>2. COORDINATE CALCULATIONS CAN BE FOUND WITH GEOMETRY OR TRIG</p> <p>3. SUBMIT THE CALCULATIONS WITH THE PROGRAM</p> | <p>4. SUBMIT THIS PRINT, COPY OF PROGRAM CODE (LONGHAND), AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION</p> |
|---|---|